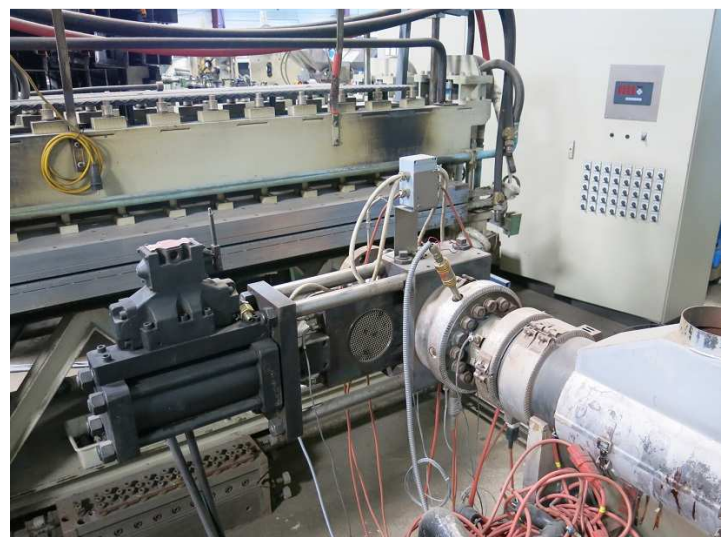


Ref. no. T27388 // Status: August 2016

Technical Specification

Multi-wall sheet line Breyer/Omipa



1. Specification

- 1.1 Description **Used second hand [reconditioned] 2.200 mm multi-wall sheet line for the manufacture of 2,0mm – 8,00mm thickness**
- 1.2 Control..... **Analog**
- 1.3 Capacity **approx. 350 - 450 kg/h [depending on materials]**
- 1.4 Dimension **approx. 40m x 8m x 5m [LxWxH]**

2. Extrusion

2.1 Extruder

- Type **BREYER 1-120-33**
- Screw **1 x 120mm**
- L/D **33**
- Motor **160 kW DC**
- Material..... **PC, PP**
- Details **Venting, melt-pressure sensors, melt-pump MAAG, vacuum-station with water ring pump and steam traps optional**

2.2 Die **[NEW – is not in price included]**

- Gross-Width **2.200 mm**
- Net-Width **2.100 mm**
- Thickness **2 – 8 mm [adjustable]**
- Details **Construction on customer requirements**

3. Downstream

3.1 Calibrator

- Manufacturer **OMIPA**
- Width **2.400 mm**

3.2 Multi-roll haul-off

- Manufacturer **OMIPA**
- Width **2.400 mm**
- No. of rolls **10**

3.3 Temper / Conditioning oven [NEW – is not in price included]

Installed heating capacity..... **100 kW**
Length **4.000 mm**
Width **2.200 mm**

3.4 Air Cooling System

Details: **A suitable air cooling device will be placed behind the conditioning oven**

3.5 Laminating unit

Details: **For applying of bottom/top protection film**

3.6 Length – Cutting device

Manufacturer: **OMIPA**
Cutting: **4x hot-knives**

3.7 Cross – Cutting device

Manufacturer: **OMIPA**
Cutting: **Flying saw, with suction unit**

3.6 Stacking

Manufacturer: **OMIPA**
Stacker: **Fully automatic, pneumatic robot stacking unit**
Length **Approx. 7 m**

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